

1. 2F Ball Nose Router (104 Series)

- Right Hand Cut, Right Hand Helix
- Produces a cut with a bottom radius for 3-D contouring



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/	SHK $\emptyset = 1/8"$ to $1/2"$	SHK \emptyset = 3mm to 12mm
	$CED = SHK \emptyset$	CED = SHK Ø
	LOC = 1/2" to 2"	LOC = 15mm to 50mm
	OAL = 2" to 4"	OAL = 50mm to 100mm

2. 2F Conical Ball Nose Router (109 Series)

- Right Hand Cut, Right Hand Helix
- Finishing tool for 3-D contouring and desktop modeling
- Best for Sign Making & making Taper Grooves

SHK Ø = 1/8"	SHK $Ø = 3$ mm
CED = .020" to 0.060"	CED = 0.5mm to 1.5mm
LOC = .060" to 0.187"	LOC = 1.5mm to 4mm
OAL = 1-1/2" to 2"	OAL = 38mm to 50mm

. 2F Up-Cut Router (103 Series)

- Right Hand Cut, Right Hand Helix
- Produces flat bottom cuts in job

SHK $\emptyset = 1/8"$ to $1/2"$	SHK \emptyset = 3mm to 12mm
$CED = SHK \emptyset$	CED = SHK Ø
LOC = 1/2" to 2"	LOC = 15mm to 50mm
OAL = 2" to 4"	OAL = 50mm to 100mm

1. 2F Conical Up-Cut Router (108 Series)

- Right Hand Cut, Right Hand Helix
- Best forSign Making & Making Taper Slots or Grooves

SHK Ø = 1/8"	SHK $\emptyset = 3$ mm
CED = .020" to 0.060"	CED = 0.5mm to 1.5mm
LOC = .060" to 0.187"	LOC = 1.5mm to 4mm
OAL = 1-1/2" to 2"	OAL = 38mm to 50mm

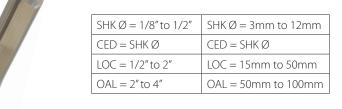
5. 1F Up-Cut Router (107 Series)

- Right Hand Cut, Right Hand Helix
- Spiral O-Flute
- Polished Flute prevents Chip Welding

SHK $\emptyset = 1/8"$ to $1/2"$	SHK \emptyset = 3mm to 12mm
$CED = SHK \emptyset$	$CED = SHK \emptyset$
LOC = 3/8" to 2"	LOC = 10mm to 50mm
OAL = 2" to 4"	OAL = 50mm to 100mm

5. **2F Straight Router Bits (118 Series)**

- Right Hand Cut, Non-Helical
- Cuts in MDF, Hardwood, Laminates & Plastics



7. 1F Engraving Bits (119 Series)

- Extensive variety of cutter types for every engraving application
- Flat Bottom, Half Straight Type, LONG type

SHK $\emptyset = 1/8"$ to $1/2"$	SHK \emptyset = 3mm to 12mm
CED = $0.00''$ to SHK Ø	CED= 0.00mm to SHK Ø
LOC = 3/8" to 2"	LOC = 10mm to 50mm
A° = 0° to 45°	A° = 0° to 45°
OAL = 1-1/2" to 4"	OAL =38mm to 100mm



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LEGEND / SYMBOLS USED IN TABLES

 $SHK \emptyset = Shank Diameter$

CED = Cutting Edge Diameter

LOC = Length of Cut
OAL = Overall Length
A° = One Sided Angle