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Grade Selection			
HSS Grades (AISI Standard - % age of Cobalt)	Rohit Grade	Hardness	AISI Std.
AISI M2 - 0% Cobalt	1X	62-65	AISI M2
AISI M35 - 5% Cobalt	2X	63-66	AISI M35
AISI M42 - 8% Cobalt	Sp	65-68	AISI M42
AISI T42 - 10% Cobalt	3X	65-67	AISI T42
AISI T42 - 10% Cobalt - Cryogenic Treated	EC-500	65-67	AISI T42

Terms & Conditions
1. GST will be charged Extra as applicable
2. Delivery F.O.R (Free on Road) Destination
3. For Unlisted Intermediate Sizes, Price of Next Higher Size in Inch or MM will Apply with Minimum Order Value = INR 5,000/- or MOQ whichever is higher.
4. We also manufacture Special Sizes / Intermediate Sizes in HSS Tool Bits
5. If coating is (TiAlN, TiN, TiCN) required then price will be charged extra if Coated Prices are not given in Price List. Minimum Order Value of INR 5,000/- each size or MOQ whichever is higher
6. No Loose packing will be entertained so follow the Pack size while ordering for tools
7. Intermediate sizes in HSS Punches (P101) i.e. 0.01mm increment will be associated with Minimum Order Value of INR 5,000/- Per Size or MOQ whichever is higher and Special Price will be applicable for the same
8. Company Reserves the right to change the Price List without prior information.



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HSS Square Tool Bits		PL-53 (Price Per Piece in INR)						
Ref No.	SIZE	1X (M2, 0%Co)	2X (M35, 5%Co)	Sp (M42, 8%Co)	3X (T42, 10%Co)	EC-500 (T42-Cryo)	3X - TiN Coated	EC-500 - TiN Coated
s1	3x3x75	₹ 105	₹ 147	₹ 192	₹ 258	₹ 288		
s2	3x3x100	₹ 141	₹ 186	₹ 258	₹ 339	₹ 378		
s3	1/8"x1/8"x3"	₹ 105	₹ 147	₹ 192	₹ 258	₹ 288		
s4	1/8"x1/8"x4"	₹ 141	₹ 186	₹ 258	₹ 339	₹ 378		
s5	3/16"x3/16"x3"	₹ 105	₹ 147	₹ 192	₹ 258	₹ 288		
s6	3/16"x3/16"x4"	₹ 141	₹ 186	₹ 258	₹ 339	₹ 378		
s7	3/16"x3/16"x6"	₹ 201	₹ 282	₹ 366	₹ 528	₹ 597		
s8	5x5x75	₹ 105	₹ 147	₹ 192	₹ 258	₹ 288		
s9	5x5x100	₹ 141	₹ 186	₹ 258	₹ 339	₹ 378		
s10	5x5x150	₹ 201	₹ 282	₹ 366	₹ 528	₹ 597		
s11	6x6x75	₹ 105	₹ 147	₹ 192	₹ 258	₹ 288		
s12	6x6x100	₹ 141	₹ 186	₹ 258	₹ 339	₹ 378		
s13	6x6x150	₹ 201	₹ 282	₹ 366	₹ 528	₹ 597		
s14	6x6x200	₹ 267	₹ 366	₹ 525	₹ 723	₹ 807		
s15	1/4"x1/4"x3"	₹ 105	₹ 147	₹ 192	₹ 258	₹ 288		
s16	1/4"x1/4"x4"	₹ 141	₹ 186	₹ 258	₹ 339	₹ 378		
s17	1/4"x1/4"x6"	₹ 201	₹ 282	₹ 366	₹ 528	₹ 597		
s18	1/4"x1/4"x8"	₹ 267	₹ 366	₹ 525	₹ 723	₹ 807		
s19	5/16"x5/16"x3"	₹ 144	₹ 195	₹ 306	₹ 387	₹ 441		
s20	5/16"x5/16"x4"	₹ 186	₹ 261	₹ 399	₹ 522	₹ 597		
s21	5/16"x5/16"x6"	₹ 279	₹ 384	₹ 633	₹ 792	₹ 891		
s22	5/16"x5/16"x8"	₹ 366	₹ 510	₹ 894	₹ 1,029	₹ 1,155		
s23	8x8x75	₹ 144	₹ 195	₹ 306	₹ 387	₹ 441		
s24	8x8x100	₹ 186	₹ 261	₹ 399	₹ 522	₹ 597		
s25	8x8x150	₹ 279	₹ 384	₹ 633	₹ 792	₹ 891		
s26	8x8x200	₹ 366	₹ 510	₹ 894	₹ 1,029	₹ 1,155		
s27	3/8"x3/8"x3"	₹ 189	₹ 261	₹ 372	₹ 441	₹ 492		
s28	3/8"x3/8"x4"	₹ 243	₹ 348	₹ 495	₹ 588	₹ 642		
s29	3/8"x3/8"x6"	₹ 366	₹ 513	₹ 735	₹ 876	₹ 981		
s30	3/8"x3/8"x8"	₹ 495	₹ 684	₹ 1,029	₹ 1,200	₹ 1,338	₹ 1,446	₹ 1,584
s31	3/8"x3/8"x10"	₹ 627	₹ 918	₹ 1,368	₹ 1,614	₹ 1,812	₹ 1,860	
s32	10x10x75	₹ 201	₹ 270	₹ 399	₹ 483	₹ 531		
s33	10x10x100	₹ 267	₹ 366	₹ 525	₹ 642	₹ 735		
s34	10x10x150	₹ 393	₹ 534	₹ 789	₹ 996	₹ 1,119		
s35	10x10x200	₹ 522	₹ 723	₹ 1,101	₹ 1,368	₹ 1,512		
s36	10x10x250	₹ 672	₹ 960	₹ 1,464	₹ 1,821	₹ 2,025		
s37	12x12x75	₹ 279	₹ 384	₹ 597	₹ 723	₹ 792		
s38	12x12x100	₹ 381	₹ 513	₹ 813	₹ 930	₹ 1,005		
s39	12x12x150	₹ 546	₹ 768	₹ 1,200	₹ 1,479	₹ 1,656		
s40	12x12x200	₹ 759	₹ 1,023	₹ 1,596	₹ 1,995	₹ 2,163		
s41	12x12x250	₹ 894	₹ 1,353	₹ 2,163	₹ 2,580	₹ 2,847		
s42	1/2"x1/2"x3"	₹ 279	₹ 384	₹ 597	₹ 723	₹ 792		
s43	1/2"x1/2"x4"	₹ 381	₹ 513	₹ 813	₹ 930	₹ 1,005		
s44	1/2"x1/2"x6"	₹ 546	₹ 768	₹ 1,200	₹ 1,479	₹ 1,656		
s45	1/2"x1/2"x8"	₹ 759	₹ 1,023	₹ 1,596	₹ 1,995	₹ 2,163	₹ 2,268	₹ 2,514
s46	1/2"x1/2"x10"	₹ 894	₹ 1,353	₹ 2,163	₹ 2,580	₹ 2,847		

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HSS Square Tool Bits		PL-53 (Price Per Piece in INR)						
Ref No.	SIZE	1X (M2, 0%Co)	2X (M35, 5%Co)	Sp (M42, 8%Co)	3X (T42, 10%Co)	EC-500 (T42-Cryo)	3X - TiN Coated	EC-500 - TiN Coated
s47	5/8"x5/8"x4"	₹ 552	₹ 795	₹ 1,257	₹ 1,596	₹ 1,707		
s48	5/8"x5/8"x6"	₹ 819	₹ 1,191	₹ 1,878	₹ 2,334	₹ 2,556		
s49	5/8"x5/8"x8"	₹ 1,089	₹ 1,581	₹ 2,508	₹ 3,129	₹ 3,408		
s50	16x16x100	₹ 552	₹ 795	₹ 1,257	₹ 1,596	₹ 1,707		
s51	16x16x150	₹ 819	₹ 1,191	₹ 1,878	₹ 2,334	₹ 2,556		
s52	16x16x200	₹ 1,089	₹ 1,581	₹ 2,508	₹ 3,129	₹ 3,408		
s53	3/4"x3/4"x4"	₹ 798	₹ 1,191	₹ 1,821	₹ 2,163	₹ 2,448		
s54	3/4"x3/4"x6"	₹ 1,194	₹ 1,758	₹ 2,616	₹ 3,297	₹ 3,636		
s55	3/4"x3/4"x8"	₹ 1,587	₹ 2,367	₹ 3,468	₹ 4,317	₹ 4,713		
s56	20x20x100	₹ 819	₹ 1,245	₹ 1,878	₹ 2,277	₹ 2,448		
s57	20x20x150	₹ 1,251	₹ 1,863	₹ 2,790	₹ 3,297	₹ 3,636		
s58	20x20x200	₹ 1,629	₹ 2,481	₹ 3,579	₹ 4,431	₹ 4,770		
s59	25x25x150	₹ 1,992	₹ 3,105	₹ 4,548	₹ 5,340	₹ 5,907		
s60	25x25x200	₹ 2,745	₹ 4,107	₹ 6,021	₹ 7,110	₹ 7,791		
s61	1"x1"x5"		₹ 2,595					
s62	1"x1"x6"	₹ 1,992	₹ 3,105	₹ 4,548	₹ 5,340	₹ 5,907		
s63	1"x1"x8"	₹ 2,745	₹ 4,107	₹ 6,021	₹ 7,110	₹ 7,791		



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HSS Parting Blades		PL-53 (Price Per Piece in INR)		
Ref. No.	SIZE	1X (M2) - 0% Co	2X (M35) - 5% Co	3X (T42) - 10% Co
pa1	3/32"x1/2"x4"	₹ 204	₹ 399	₹ 663
pa2	3/32"x5/8"x5"	₹ 270	₹ 525	₹ 876
pa3	1/8"x3/4"x6"	₹ 399	₹ 600	₹ 1,293
pa4	1/8"x7/8"x6"	₹ 480	₹ 807	₹ 1,656
pa5	3/16"x1"x6"	₹ 750	₹ 1,104	₹ 2,076





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HSS Flat Bits		PL-53 (Price Per Piece in INR)		
Ref No.	SIZE	1X (M2, 0%Co)	2X (M35, 5%Co)	3X (T42, 10%Co)
r1	2x12x200	₹ 303		
r2	2x3/4"x8"	₹ 462		
r3	2.5x12x200	₹ 330		
r4	2.5x3/4"x8"	₹ 501		
r5	3x12x150	₹ 273		₹ 846
r6	3x12x200	₹ 387		₹ 1,119
r7	3x25x150	₹ 513	₹ 750	₹ 1,551
r8	3x25x200	₹ 687	₹ 1,002	₹ 2,046
r9	1/8"x3/8"x8"	₹ 330		₹ 846
r10	1/8"x1/2"x6"	₹ 273		₹ 846
r11	1/8"x1/2"x8"	₹ 387		₹ 1,119
r12	1/8"x3/4"x6"	₹ 369	₹ 558	₹ 1,059
r13	1/8"x3/4"x8"	₹ 516	₹ 774	₹ 1,461
r14	1/8"x1"x6"	₹ 513	₹ 750	₹ 1,551
r15	1/8"x1"x8"	₹ 687	₹ 1,002	₹ 2,046
r16	5/32"x3/4"x6"	₹ 441		
r17	5/32"x3/4"x8"	₹ 582		
r18	3/16"x1/2"x6"	₹ 411		₹ 1,011
r19	3/16"x1/2"x8"	₹ 564		₹ 1,380
r20	3/16"x3/4"x6"	₹ 492		
r21	3/16"x3/4"x8"	₹ 651		
r22	3/16"x1"x6"	₹ 711		
r23	3/16"x1"x8"	₹ 936		
r24	5x25x150	₹ 711		
r25	5x25x200	₹ 936		
r26	6x12x100			₹ 657
r27	6x12x150			₹ 1,002
r28	6x12x200			₹ 1,338
r29	6x16x150	₹ 474	₹ 786	₹ 1,266
r30	6x16x200	₹ 630	₹ 1,047	₹ 1,746
r31	6x25x150	₹ 666	₹ 1,071	₹ 1,809
r32	6x25x200	₹ 900	₹ 1,449	₹ 2,367
r33	1/4"x1/2"x4"			₹ 657
r34	1/4"x1/2"x6"			₹ 1,002
r35	1/4"x1/2"x8"			₹ 1,338
r36	1/4"x5/8"x6"	₹ 474	₹ 786	₹ 1,266
r37	1/4"x5/8"x8"	₹ 630	₹ 1,047	₹ 1,746
r38	1/4"x3/4"x6"	₹ 510	₹ 888	₹ 1,809
r39	1/4"x3/4"x8"	₹ 693	₹ 1,191	₹ 2,367
r40	1/4"x1"x6"	₹ 666	₹ 1,071	₹ 1,809
r41	1/4"x1"x8"	₹ 900	₹ 1,449	₹ 2,367

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HSS Flat Bits		PL-53 (Price Per Piece in INR)		
Ref No.	SIZE	1X (M2, 0%Co)	2X (M35, 5%Co)	3X (T42, 10%Co)
r42	5/16"x3/4"x6"	₹ 699		
r43	5/16"x3/4"x8"	₹ 930		
r44	8x20x63	₹ 327		
r45	3/8"x1/2"x4"	₹ 393	₹ 510	₹ 927
r46	3/8"x1/2"x6"	₹ 582	₹ 765	₹ 1,479
r47	3/8"x1/2"x8"	₹ 786	₹ 1,023	₹ 1,995
r48	3/8"x5/8"x6"		₹ 966	₹ 1,734
r49	3/8"x5/8"x8"		₹ 1,326	₹ 2,286
r50	3/8"x3/4"x6"	₹ 756	₹ 1,155	₹ 1,878
r51	3/8"x3/4"x8"	₹ 1,017	₹ 1,527	₹ 2,448
r52	3/8"x1"x6"	₹ 993	₹ 1,608	₹ 2,838
r53	3/8"x1"x8"	₹ 1,329	₹ 2,160	₹ 3,765
r54	3/8"x1+1/4"x6"	₹ 1,746		₹ 4,488
r55	3/8"x1+1/4"x8"	₹ 2,343		₹ 5,907
r56	3/8"x1+1/2"x6"	₹ 1,959		₹ 5,223
r57	3/8"x1+1/2"x8"	₹ 2,568		₹ 6,927
r58	12x16x150	₹ 813	₹ 1,188	₹ 2,277
r59	12x16x200	₹ 1,089	₹ 1,581	₹ 2,955
r60	12x25x150	₹ 1,287	₹ 2,100	₹ 3,228
r61	12x25x200	₹ 1,776	₹ 2,718	₹ 4,131
r62	1/2"x5/8"x6"	₹ 813	₹ 1,188	₹ 2,277
r63	1/2"x5/8"x8"	₹ 1,089	₹ 1,581	₹ 2,955
r64	1/2"x3/4"x6"	₹ 1,008	₹ 1,449	₹ 2,391
r65	1/2"x3/4"x8"	₹ 1,323	₹ 1,974	₹ 3,240
r66	1/2"x1"x6"	₹ 1,287	₹ 2,100	₹ 3,228
r67	1/2"x1"x8"	₹ 1,776	₹ 2,718	₹ 4,131
r68	1/2"x1+1/4"x6"	₹ 2,127		₹ 4,944
r69	1/2"x1+1/4"x8"	₹ 2,847		₹ 6,471
r70	1/2"x1+1/2"x6"	₹ 2,457		₹ 5,793
r71	1/2"x1+1/2"x8"	₹ 3,300		₹ 7,605
r72	5/8"x3/4"x6"	₹ 1,227	₹ 1,758	₹ 3,519
r73	5/8"x3/4"x8"	₹ 1,635	₹ 2,367	₹ 4,626
r74	5/8"x1"x6"	₹ 1,998	₹ 2,832	₹ 5,016
r75	5/8"x1"x8"	₹ 2,640	₹ 3,729	₹ 6,681
r76	16x25x150	₹ 1,998	₹ 2,832	₹ 5,016
r77	16x25x200	₹ 2,640	₹ 3,729	₹ 6,681
r78	3/4"x1"x6"	₹ 2,028	₹ 2,958	₹ 5,334
r79	3/4"x1"x8"	₹ 2,700	₹ 3,945	₹ 7,197
r80	20x25x150	₹ 2,028	₹ 2,958	₹ 5,334
r81	20x25x200	₹ 2,700	₹ 3,945	₹ 7,197





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HSS Round Bits	PL-53 (Price Per Piece in INR)			
	1X (M2, 0%Co)	2X (M35, 5%Co)	Sp (M42, 8%Co)	3X (T42, 10%Co)
SIZE				
3x75	₹ 51	₹ 105	₹ 135	₹ 207
3x100	₹ 69	₹ 135	₹ 186	₹ 300
1/8"x3"	₹ 54	₹ 105	₹ 135	₹ 207
1/8"x4"	₹ 78	₹ 135	₹ 186	₹ 300
5/32"x3"	₹ 54			
5/32"x4"	₹ 78			
4x75	₹ 54			
4x100	₹ 78			
3/16"x3"	₹ 69	₹ 102	₹ 135	₹ 207
3/16"x4"	₹ 93	₹ 135	₹ 183	₹ 297
3/16"x6"	₹ 165	₹ 228	₹ 276	₹ 432
5x75	₹ 69	₹ 102	₹ 135	₹ 207
5x100	₹ 93	₹ 135	₹ 183	₹ 297
5x150	₹ 165	₹ 228	₹ 276	₹ 432
5.5x75	₹ 81			
5.5x100	₹ 102			
5.5x150	₹ 168			
7/32"x3"	₹ 81			
7/32"x4"	₹ 102			
7/32"x6"	₹ 168			
6x75	₹ 96	₹ 132	₹ 171	₹ 228
6x100	₹ 123	₹ 177	₹ 228	₹ 300
6x150	₹ 183	₹ 258	₹ 333	₹ 453
6x200	₹ 252	₹ 357	₹ 531	₹ 651
1/4"x3"	₹ 96	₹ 132	₹ 171	₹ 228
1/4"x4"	₹ 123	₹ 177	₹ 228	₹ 300
1/4"x6"	₹ 183	₹ 258	₹ 333	₹ 453
1/4"x8"	₹ 252	₹ 357	₹ 531	₹ 651
6.5x75	₹ 105			
6.5x100	₹ 138			
6.5x150	₹ 198			
6.5x200	₹ 297			
7x75	₹ 114			
7x100	₹ 144			
7x150	₹ 225			
7x200	₹ 297			
5/16"x3"	₹ 120	₹ 177	₹ 249	₹ 306
5/16"x4"	₹ 153	₹ 240	₹ 333	₹ 402
5/16"x6"	₹ 234	₹ 351	₹ 492	₹ 633
5/16"x8"	₹ 297	₹ 462	₹ 702	₹ 822
8x75	₹ 120	₹ 177	₹ 249	₹ 306
8x100	₹ 153	₹ 240	₹ 333	₹ 402
8x150	₹ 234	₹ 351	₹ 492	₹ 633
8x200	₹ 297	₹ 462	₹ 702	₹ 822
9x75	₹ 144	₹ 210	₹ 288	₹ 363
9x100	₹ 198	₹ 279	₹ 384	₹ 483
9x150	₹ 279	₹ 429	₹ 564	₹ 750
9x200	₹ 390	₹ 570	₹ 804	₹ 987
9x250	₹ 492	₹ 780	₹ 1,167	₹ 1,305
3/8"x3"	₹ 144	₹ 210	₹ 288	₹ 384
3/8"x4"	₹ 198	₹ 279	₹ 384	₹ 513
3/8"x6"	₹ 279	₹ 429	₹ 564	₹ 786

HSS Round Bits	PL-53 (Price Per Piece in INR)			
	1X (M2, 0%Co)	2X (M35, 5%Co)	Sp (M42, 8%Co)	3X (T42, 10%Co)
SIZE				
3/8"x8"	₹ 390	₹ 570	₹ 804	₹ 1,047
3/8"x10"	₹ 492	₹ 780	₹ 1,167	₹ 1,398
10x75	₹ 165	₹ 228	₹ 300	₹ 384
10x100	₹ 225	₹ 288	₹ 399	₹ 513
10x150	₹ 321	₹ 441	₹ 621	₹ 786
10x200	₹ 432	₹ 588	₹ 852	₹ 1,047
10x250	₹ 582	₹ 828	₹ 1,209	₹ 1,398
11x75	₹ 204			
11x100	₹ 264			
11x150	₹ 390			
12x75	₹ 243	₹ 351	₹ 444	₹ 636
12x100	₹ 327	₹ 462	₹ 588	₹ 849
12x150	₹ 480	₹ 690	₹ 882	₹ 1,239
12x200	₹ 642	₹ 915	₹ 1,209	₹ 1,677
12x250	₹ 843	₹ 1,143	₹ 1,776	₹ 2,088
1/2"x3"	₹ 243	₹ 351	₹ 444	₹ 636
1/2"x4"	₹ 327	₹ 462	₹ 588	₹ 849
1/2"x6"	₹ 480	₹ 690	₹ 882	₹ 1,239
1/2"x8"	₹ 642	₹ 915	₹ 1,209	₹ 1,677
1/2"x10"	₹ 843	₹ 1,143	₹ 1,776	₹ 2,088
13x75	₹ 279			
13x100	₹ 360			
13x150	₹ 537			
14x75	₹ 321			
14x100	₹ 432			
14x150	₹ 636			
14x200	₹ 861			
5/8"x4"	₹ 498	₹ 678	₹ 1,005	₹ 1,416
5/8"x6"	₹ 747	₹ 1,005	₹ 1,587	₹ 2,073
5/8"x8"	₹ 996	₹ 1,368	₹ 2,088	₹ 2,745
16x100	₹ 498	₹ 678	₹ 1,005	₹ 1,416
16x150	₹ 747	₹ 1,005	₹ 1,587	₹ 2,073
16x200	₹ 996	₹ 1,368	₹ 2,088	₹ 2,745
19x100	₹ 726	₹ 1,053	₹ 1,587	₹ 1,839
19x150	₹ 1,089	₹ 1,578	₹ 2,280	₹ 2,703
19x200	₹ 1,446	₹ 2,100	₹ 3,036	₹ 3,573
3/4"x4"	₹ 726	₹ 1,053	₹ 1,587	₹ 1,839
3/4"x6"	₹ 1,089	₹ 1,578	₹ 2,280	₹ 2,703
3/4"x8"	₹ 1,446	₹ 2,100	₹ 3,036	₹ 3,573
20x100	₹ 786	₹ 1,083	₹ 1,587	₹ 2,043
20x150	₹ 1,173	₹ 1,620	₹ 2,340	₹ 2,988
20x200	₹ 1,557	₹ 2,160	₹ 3,099	₹ 3,972
7/8"x4"	₹ 1,023			
7/8"x6"	₹ 1,530			
7/8"x8"	₹ 2,028			
25x100	₹ 1,221	₹ 1,854	₹ 2,406	₹ 3,153
25x150	₹ 1,824	₹ 2,778	₹ 3,672	₹ 4,653
25x200	₹ 2,433	₹ 3,699	₹ 4,806	₹ 6,132
1"x4"	₹ 1,221	₹ 1,854	₹ 2,406	₹ 3,153
1"x6"	₹ 1,824	₹ 2,778	₹ 3,672	₹ 4,653
1"x8"	₹ 2,433	₹ 3,699	₹ 4,806	₹ 6,132



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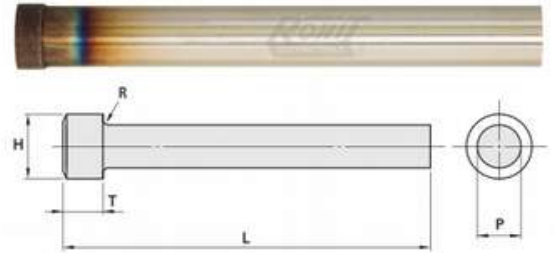
HSS Punches 1X	PL-53 - 1X (M2, 0% Co) (Price Per Piece in INR)			
	Body Dia (mm)	L=50MM	L=75MM	L=100MM
1	₹ 60	₹ 78	₹ 111	
1.5	₹ 54	₹ 69	₹ 105	
2	₹ 54	₹ 69	₹ 105	
2.5	₹ 63	₹ 78	₹ 105	
3	₹ 63	₹ 87	₹ 114	
3.5	₹ 69	₹ 96	₹ 120	
4	₹ 72	₹ 99	₹ 120	₹ 216
4.5	₹ 90	₹ 105	₹ 141	₹ 264
5	₹ 111	₹ 123	₹ 165	₹ 264
5.5	₹ 132	₹ 141	₹ 180	₹ 291
6	₹ 132	₹ 147	₹ 180	₹ 291
6.5	₹ 141	₹ 156	₹ 204	₹ 303
7	₹ 153	₹ 156	₹ 204	₹ 303
7.5	₹ 165	₹ 186	₹ 252	₹ 369
8	₹ 165	₹ 186	₹ 252	₹ 369
8.5	₹ 177	₹ 213	₹ 285	₹ 420
9	₹ 183	₹ 213	₹ 285	₹ 420
9.5	₹ 213	₹ 267	₹ 339	₹ 501
10	₹ 213	₹ 267	₹ 339	₹ 501
10.5	₹ 237	₹ 303	₹ 405	₹ 603
11	₹ 237	₹ 303	₹ 405	₹ 603
11.5	₹ 282	₹ 339	₹ 450	₹ 672
12	₹ 303	₹ 339	₹ 450	₹ 672
12.5	₹ 321	₹ 393	₹ 555	₹ 828
13	₹ 402	₹ 441	₹ 555	₹ 828
13.5	₹ 486	₹ 519	₹ 621	₹ 927
14	₹ 486	₹ 519	₹ 621	₹ 927
14.5	₹ 486	₹ 519	₹ 630	₹ 927
15	₹ 486	₹ 519	₹ 630	₹ 927
15.5		₹ 744	₹ 951	₹ 1,248
16		₹ 744	₹ 951	₹ 1,248
16.5		₹ 828	₹ 999	₹ 1,464
17		₹ 828	₹ 999	₹ 1,464
17.5		₹ 828	₹ 999	₹ 1,464
18		₹ 828	₹ 999	₹ 1,464
19		₹ 999	₹ 1,044	₹ 2,046
20		₹ 999	₹ 1,407	₹ 2,046

*Head Dia (H) = Body Dia (P) + 1mm

*OAL (L) is inclusive of the Head Length

*Head Length (T) = 5mm for Lengths >= 75mm

*Head Length(T) = 3mm for Lengths <=50mm



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HSS End Mills as per IS 6353 - 1991			PL-53 (Price Per Piece in INR)		
Flute Dia (mm)	Flute Length (mm)	Overall Length (mm)	Shank Dia (mm)	1X (M2, 0%Co)	2X (M35, 5%Co)
3	10	42	3	₹ 186	₹ 231
4	11	43	4	₹ 186	₹ 231
5	13	47	5	₹ 186	₹ 231
6	16	52	6	₹ 198	₹ 240
7	16	52	6	₹ 276	₹ 309
8	19	59	8	₹ 303	₹ 330
9	19	59	8	₹ 324	₹ 387
10	22	67	10	₹ 360	₹ 444
11	22	67	10	₹ 426	₹ 552
12	26	76	12	₹ 468	₹ 594
13	26	76	12	₹ 606	₹ 738
14	26	76	12	₹ 684	₹ 834
15	32	88	16	₹ 726	₹ 894
16	32	88	16	₹ 747	₹ 1,053
17	32	88	16	₹ 912	₹ 1,272
18	32	88	16	₹ 924	₹ 1,434
19	32	88	16	₹ 966	₹ 1,506
20	38	101	20	₹ 1,149	₹ 1,794
21	38	101	20	₹ 1,335	₹ 2,043
22	38	101	20	₹ 1,335	₹ 2,043
23	38	101	20	₹ 1,497	₹ 2,553
24	45	116	25	₹ 1,725	₹ 2,619
25	45	116	25	₹ 1,725	₹ 2,619
26	45	116	25	₹ 1,722	₹ 2,589
27	45	116	25	₹ 1,872	₹ 2,769
28	45	116	25	₹ 1,941	₹ 2,928
29	45	116	25	₹ 2,205	₹ 3,264
30	45	116	25	₹ 2,466	₹ 3,606



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HSS End Mills as per BS-122				PL-53 (Price Per Piece in INR)	
Flute Dia (inch)	Flute Length (mm)	Overall Length (mm)	Shank Dia (mm)	1X (M2)	2X (M35)
1/8	3/8	1+7/8	1/4	₹ 186	₹ 231
5/32	3/8	1+7/8	1/4	₹ 186	₹ 231
3/16	1/2	2	1/4	₹ 186	₹ 231
7/32	1/2	2	1/4	₹ 198	₹ 249
1/4	5/8	2+1/8	1/4	₹ 216	₹ 240
5/16	3/4	2+1/2	3/8	₹ 282	₹ 444
3/8	7/8	2+5/8	3/8	₹ 354	₹ 387
7/16	7/8	2+5/8	1/2	₹ 426	₹ 552
1/2	1	2+3/4	1/2	₹ 468	₹ 594
9/16	1+1/8	2+7/8	1/2	₹ 684	₹ 834
5/8	1+1/4	3+1/4	5/8	₹ 747	₹ 1,053
11/16	1+3/8	3+3/8	5/8	₹ 924	₹ 1,434
3/4	1+1/2	3+1/2	5/8	₹ 966	₹ 1,506
13/16	1+5/8	3+5/8	3/4	₹ 1,107	₹ 1,794
7/8	1+5/8	3+5/8	3/4	₹ 1,176	₹ 2,043
1	1+3/4	3+3/4	3/4	₹ 1,521	₹ 2,619
1-1/8	1+7/8	4+1/8	1	₹ 1,812	₹ 3,138
1-1/4	2	4+1/4	1	₹ 2,388	₹ 4,389



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HSS Centre Drill as per BS 328				PL-53 (Price Per Piece in INR)			
B.S. No.	Pilot Dia (inch)	Body Dia (inch)	OAL	1X (M2)	2X (M35)	1X (M2) TINCO.	2X (M35) TINCO.
BS1	3/64"	1/8"	1-1/2"	₹ 159	₹ 234	₹ 270	₹ 345
BS2	1/16"	3/16"	1-3/4"	₹ 159	₹ 234	₹ 291	₹ 366
BS3	3/32"	1/4"	2"	₹ 162	₹ 246	₹ 339	₹ 420
BS4	1/8"	5/16"	2-1/4"	₹ 246	₹ 360	₹ 423	₹ 534
BS5	3/16"	7/16"	2-1/2"	₹ 375	₹ 537	₹ 552	₹ 714
BS6	1/4"	5/8"	3"	₹ 834	₹ 1,101	₹ 1,053	₹ 1,317
BS7	5/16"	3/4"	3-1/2"	₹ 1,293	₹ 1,710	₹ 1,647	₹ 2,061

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HSS Centre Drill TYPE: A as per DIN 333				PL-53 (Price Per Piece in INR)	
Pilot Dia (mm)	Body Dia (mm)	OAL Max. (mm)	OAL Min. (mm)	1X (M2)	2X (M35)
1.25	3.15	33.5	29.5	₹ 159	₹ 243
1.6	4	37.5	33.5	₹ 159	₹ 243
2	5	42	38	₹ 171	₹ 252
2.5	6.3	47	43	₹ 171	₹ 252
3.15	8	52	48	₹ 249	₹ 366
4	10	59	53	₹ 330	₹ 450
5	12.5	66	60	₹ 474	₹ 696
6.3	16	74	68	₹ 855	₹ 1,050
8	20	83	77	₹ 1,359	₹ 1,734
10	25	103	97	₹ 2,199	₹ 2,580

