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Grade Selection

HSS Grades (AISI Standard - % age of Cobalt)	Rohit Grade	Hardness	AISI Std.
AISI W4 - 0% Cobalt	0X	62-65	AISI W4
AISI M2 - 0% Cobalt	1X	62-65	AISI M2
AISI M35 - 5% Cobalt	2X	63-66	AISI M35
AISI M42 - 8% Cobalt	Sp	65-68	AISI M42
AISI T42 - 10% Cobalt	3X	65-67	AISI T42
AISI T42 - 10% Cobalt - Cryogenic Treated	EC-500	65-67	AISI T42

Terms & Conditions

1. GST will be charged Extra as applicable
2. Delivery F.O.R (Free on Road) Destination
3. For Unlisted Intermediate Sizes, Price of Next Higher Size in Inch or MM will Apply with Minimum Order Value = INR 7,500/- or MOQ whichever is higher.
4. We also manufacture Special Sizes / Intermediate Sizes in HSS Tool Bits
5. If coating is (TiALN, TiN, TiCN) required then price will be charged extra if Coated Prices are not given in Price List. Minimum Order Value of INR 7,500/- each size or MOQ whichever is higher
6. No Loose packing will be entertained so follow the Pack size while ordering for tools
7. Intermediate sizes in HSS Punches (P101) i.e. 0.01mm increment will be associated with Minimum Order Value of INR 7,500/- Per Size or MOQ whichever is higher and Special Price will be applicable for the same
8. Company Reserves the right to change the Price List without prior information.

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HSS Square Tool Bits

PL56
(Price Per Piece in INR)

Ref No.	SIZE	0X (W4, 0%Co)	1X (M2, 0%Co)	2X (M35, 5%Co)	Sp (M42, 8%Co)	3X (T42, 10%Co)	EC-500 (T42-Cryo)	3X - TiN Coated	EC-500 - TiN
s1	3x3x75		₹ 204	₹ 240	₹ 315	₹ 408	₹ 456		
s2	3x3x100		₹ 276	₹ 303	₹ 420	₹ 534	₹ 594		
s3	1/8"x1/8"x3"		₹ 204	₹ 240	₹ 315	₹ 408	₹ 456		
s4	1/8"x1/8"x4"		₹ 276	₹ 303	₹ 420	₹ 534	₹ 594		
s5	3/16"x3/16"x3"		₹ 204	₹ 240	₹ 315	₹ 408	₹ 456		
s6	3/16"x3/16"x4"		₹ 276	₹ 303	₹ 420	₹ 534	₹ 594		
s7	3/16"x3/16"x6"		₹ 387	₹ 456	₹ 585	₹ 828	₹ 936		
s8	5x5x75		₹ 204	₹ 240	₹ 315	₹ 408	₹ 456		
s9	5x5x100		₹ 276	₹ 303	₹ 420	₹ 534	₹ 594		
s10	5x5x150		₹ 387	₹ 456	₹ 585	₹ 828	₹ 936		
s11	6x6x75		₹ 204	₹ 240	₹ 315	₹ 408	₹ 456		
s12	6x6x100		₹ 276	₹ 303	₹ 420	₹ 534	₹ 594		
s13	6x6x150		₹ 387	₹ 456	₹ 585	₹ 828	₹ 936		
s14	6x6x200		₹ 507	₹ 585	₹ 840	₹ 1,134	₹ 1,266		
s15	1/4"x1/4"x3"	₹ 195	₹ 204	₹ 240	₹ 315	₹ 408	₹ 456		
s16	1/4"x1/4"x4"	₹ 255	₹ 276	₹ 303	₹ 420	₹ 534	₹ 594		
s17	1/4"x1/4"x6"	₹ 354	₹ 387	₹ 456	₹ 585	₹ 828	₹ 936		
s18	1/4"x1/4"x8"	₹ 465	₹ 507	₹ 585	₹ 840	₹ 1,134	₹ 1,266		
s19	5/16"x5/16"x3"		₹ 279	₹ 330	₹ 495	₹ 612	₹ 693		
s20	5/16"x5/16"x4"		₹ 357	₹ 441	₹ 642	₹ 819	₹ 936		
s21	5/16"x5/16"x6"		₹ 537	₹ 642	₹ 1,008	₹ 1,242	₹ 1,395		
s22	5/16"x5/16"x8"		₹ 702	₹ 849	₹ 1,422	₹ 1,611	₹ 1,809		
s23	8x8x75		₹ 279	₹ 330	₹ 495	₹ 612	₹ 693		
s24	8x8x100		₹ 357	₹ 441	₹ 642	₹ 819	₹ 936		
s25	8x8x150		₹ 537	₹ 642	₹ 1,008	₹ 1,242	₹ 1,395		
s26	8x8x200		₹ 702	₹ 849	₹ 1,422	₹ 1,611	₹ 1,809		
s27	3/8"x3/8"x3"	₹ 330	₹ 381	₹ 459	₹ 594	₹ 693	₹ 774		
s28	3/8"x3/8"x4"	₹ 411	₹ 486	₹ 606	₹ 792	₹ 924	₹ 1,005	₹ 1,248	
s29	3/8"x3/8"x6"	₹ 615	₹ 732	₹ 888	₹ 1,176	₹ 1,374	₹ 1,536	₹ 1,752	₹ 1,938
s30	3/8"x3/8"x8"	₹ 801	₹ 984	₹ 1,182	₹ 1,644	₹ 1,872	₹ 2,094	₹ 2,262	₹ 2,475
s31	3/8"x3/8"x10"	₹ 1,032	₹ 1,239	₹ 1,584	₹ 2,175	₹ 2,517	₹ 2,832	₹ 2,904	
s32	10x10x75		₹ 402	₹ 468	₹ 642	₹ 765	₹ 834		
s33	10x10x100		₹ 528	₹ 633	₹ 840	₹ 1,005	₹ 1,152		
s34	10x10x150		₹ 780	₹ 927	₹ 1,260	₹ 1,557	₹ 1,746		
s35	10x10x200		₹ 1,035	₹ 1,248	₹ 1,752	₹ 2,136	₹ 2,364		
s36	10x10x250		₹ 1,326	₹ 1,659	₹ 2,331	₹ 2,844	₹ 3,162		
s37	12x12x75		₹ 603	₹ 669	₹ 951	₹ 1,134	₹ 1,242		
s38	12x12x100		₹ 813	₹ 888	₹ 1,293	₹ 1,455	₹ 1,572		
s39	12x12x150		₹ 1,170	₹ 1,326	₹ 1,908	₹ 2,310	₹ 2,586		
s40	12x12x200		₹ 1,614	₹ 1,764	₹ 2,544	₹ 3,111	₹ 3,378		
s41	12x12x250		₹ 1,899	₹ 2,334	₹ 3,444	₹ 4,026	₹ 4,440		
s42	1/2"x1/2"x3"		₹ 603	₹ 669	₹ 951	₹ 1,134	₹ 1,242		
s43	1/2"x1/2"x4"	₹ 672	₹ 813	₹ 888	₹ 1,293	₹ 1,455	₹ 1,572	₹ 1,881	
s44	1/2"x1/2"x6"	₹ 1,008	₹ 1,170	₹ 1,326	₹ 1,908	₹ 2,310	₹ 2,586	₹ 2,724	
s45	1/2"x1/2"x8"	₹ 1,332	₹ 1,614	₹ 1,764	₹ 2,544	₹ 3,111	₹ 3,378	₹ 3,537	₹ 3,921
s46	1/2"x1/2"x10"		₹ 1,899	₹ 2,334	₹ 3,444	₹ 4,026	₹ 4,440		
s47	5/8"x5/8"x4"		₹ 1,176	₹ 1,374	₹ 2,004	₹ 2,493	₹ 2,664		
s48	5/8"x5/8"x6"		₹ 1,743	₹ 2,052	₹ 2,988	₹ 3,642	₹ 3,987		
s49	5/8"x5/8"x8"		₹ 2,310	₹ 2,724	₹ 3,987	₹ 4,878	₹ 5,310		
s50	16x16x100		₹ 1,176	₹ 1,374	₹ 2,004	₹ 2,493	₹ 2,664		
s51	16x16x150		₹ 1,743	₹ 2,052	₹ 2,988	₹ 3,642	₹ 3,987		
s52	16x16x200		₹ 2,310	₹ 2,724	₹ 3,987	₹ 4,878	₹ 5,310		

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HSS Square Tool Bits		PL56 (Price Per Piece in INR)							
Ref No.	SIZE	0X (W4, 0%Co)	1X (M2, 0%Co)	2X (M35, 5%Co)	Sp (M42, 8%Co)	3X (T42, 10%Co)	EC-500 (T42-Cryo)	3X - TiN Coated	EC-500 - TiN
s53	3/4"x3/4"x4"		₹ 1,818	₹ 2,052	₹ 2,895	₹ 3,378	₹ 3,816		
s54	3/4"x3/4"x6"		₹ 2,715	₹ 3,033	₹ 4,164	₹ 5,139	₹ 5,670		
s55	3/4"x3/4"x8"		₹ 3,609	₹ 4,080	₹ 5,508	₹ 6,729	₹ 7,344		
s56	20x20x100		₹ 1,869	₹ 2,151	₹ 2,988	₹ 3,552	₹ 3,816		
s57	20x20x150		₹ 2,844	₹ 3,207	₹ 4,437	₹ 5,139	₹ 5,670		
s58	20x20x200		₹ 3,705	₹ 4,272	₹ 5,688	₹ 6,906	₹ 7,440		
s59	25x25x150		₹ 4,533	₹ 5,349	₹ 7,227	₹ 8,325	₹ 9,210		
s60	25x25x200		₹ 6,234	₹ 7,065	₹ 9,564	₹ 11,079	₹ 12,138		
s61	1"x1"x5"			₹ 4,467					
s62	1"x1"x6"		₹ 4,533	₹ 5,349	₹ 7,227	₹ 8,325	₹ 9,210		
s63	1"x1"x8"		₹ 6,234	₹ 7,065	₹ 9,564	₹ 11,079	₹ 12,138		



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HSS Parting Blades		PL56 (Price Per Piece in INR)		
Ref. No.	SIZE	1X (M2) - 0% Co	2X (M35) - 5% Co	3X (T42) - 10% Co
pa1	3/32"x1/2"x4"	₹ 459	₹ 732	₹ 1,215
pa2	3/32"x5/8"x5"	₹ 606	₹ 963	₹ 1,599
pa3	1/8"x3/4"x6"	₹ 888	₹ 1,092	₹ 2,355
pa4	1/8"x7/8"x6"	₹ 1,062	₹ 1,470	₹ 3,015
pa5	3/16"x1"x6"	₹ 1,656	₹ 1,920	₹ 3,609



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HSS Rectangular Tool Bits		PL56 (Price Per Piece in INR)		
Ref No.	SIZE	1X (M2, 0%Co)	2X (M35, 5%Co)	3X (T42, 10%Co)
r1	2x12x200	₹ 606		
r2	2x3/4"x8"	₹ 894		
r3	2.2x3/4"x8"	₹ 1,029		
r4	2.5x12x200	₹ 714		
r5	2.5x3/4"x8"	₹ 1,029		
r6	3x12x150	₹ 606		₹ 1,485
r7	3x12x200	₹ 780		₹ 1,959
r8	3x25x150	₹ 1,056	₹ 1,311	₹ 2,709
r9	3x25x200	₹ 1,404	₹ 1,752	₹ 3,576
r10	1/8"x3/8"x8"	₹ 675		₹ 1,485
r11	1/8"x1/2"x6"	₹ 606		₹ 1,485
r12	1/8"x1/2"x8"	₹ 780		₹ 1,959
r13	1/8"x3/4"x6"	₹ 777	₹ 981	₹ 1,851
r14	1/8"x3/4"x8"	₹ 1,029	₹ 1,356	₹ 2,550
r15	1/8"x1"x6"	₹ 1,050	₹ 1,311	₹ 2,709
r16	1/8"x1"x8"	₹ 1,404	₹ 1,752	₹ 3,576
r17	5/32"x3/4"x6"	₹ 807		
r18	5/32"x3/4"x8"	₹ 1,065		
r19	3/16"x1/2"x6"	₹ 756		₹ 1,686
r20	3/16"x1/2"x8"	₹ 1,029		₹ 2,301
r21	3/16"x3/4"x6"	₹ 900		
r22	3/16"x3/4"x8"	₹ 1,185		
r23	3/16"x1"x6"	₹ 1,299		
r24	3/16"x1"x8"	₹ 1,707		
r25	5x25x150	₹ 1,299		
r26	5x25x200	₹ 1,707		
r27	6x12x100			₹ 1,098
r28	6x12x150			₹ 1,674
r29	6x12x200			₹ 2,232
r30	6x16x150	₹ 867	₹ 1,314	₹ 2,115
r31	6x16x200	₹ 1,149	₹ 1,746	₹ 2,913
r32	6x25x150	₹ 1,215	₹ 1,788	₹ 3,018
r33	6x25x200	₹ 1,635	₹ 2,418	₹ 3,942
r34	1/4"x1/2"x4"			₹ 1,098
r35	1/4"x1/2"x6"			₹ 1,674
r36	1/4"x1/2"x8"			₹ 2,232
r37	1/4"x5/8"x6"	₹ 867	₹ 1,314	₹ 2,115
r38	1/4"x5/8"x8"	₹ 1,149	₹ 1,746	₹ 2,913
r39	1/4"x3/4"x6"	₹ 930	₹ 1,485	₹ 3,018
r40	1/4"x3/4"x8"	₹ 1,269	₹ 1,986	₹ 3,942
r41	1/4"x1"x6"	₹ 1,215	₹ 1,788	₹ 3,018
r42	1/4"x1"x8"	₹ 1,635	₹ 2,418	₹ 3,942
r43	5/16"x3/4"x6"	₹ 1,428		
r44	5/16"x3/4"x8"	₹ 1,899		
r45	8x20x63	₹ 573		
r46	3/8"x1/2"x4"	₹ 807	₹ 891	₹ 1,545
r47	3/8"x1/2"x6"	₹ 1,194	₹ 1,335	₹ 2,472
r48	3/8"x1/2"x8"	₹ 1,605	₹ 1,779	₹ 3,324
r49	3/8"x5/8"x6"		₹ 1,680	₹ 2,889

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HSS Rectangular Tool Bits		PL56 (Price Per Piece in INR)		
Ref No.	SIZE	1X (M2, 0%Co)	2X (M35, 5%Co)	3X (T42, 10%Co)
r50	3/8"x5/8"x8"		₹ 2,307	₹ 3,810
r51	3/8"x3/4"x6"	₹ 1,548	₹ 2,010	₹ 3,129
r52	3/8"x3/4"x8"	₹ 2,076	₹ 2,649	₹ 4,077
r53	3/8"x1"x6"	₹ 2,031	₹ 2,790	₹ 4,728
r54	3/8"x1"x8"	₹ 2,709	₹ 3,747	₹ 6,273
r55	3/8"x1+1/4"x6"	₹ 3,180		₹ 7,470
r56	3/8"x1+1/4"x8"	₹ 4,260		₹ 9,828
r57	3/8"x1+1/2"x6"	₹ 3,564		₹ 8,694
r58	3/8"x1+1/2"x8"	₹ 4,671		₹ 11,526
r59	12x16x150	₹ 1,719	₹ 2,064	₹ 3,792
r60	12x16x200	₹ 2,298	₹ 2,742	₹ 4,923
r61	12x25x150	₹ 2,715	₹ 3,642	₹ 5,376
r62	12x25x200	₹ 3,750	₹ 4,716	₹ 6,876
r63	1/2"x5/8"x6"	₹ 1,719	₹ 2,064	₹ 3,792
r64	1/2"x5/8"x8"	₹ 2,298	₹ 2,742	₹ 4,923
r65	1/2"x3/4"x6"	₹ 2,130	₹ 2,517	₹ 3,984
r66	1/2"x3/4"x8"	₹ 2,793	₹ 3,429	₹ 5,394
r67	1/2"x1"x6"	₹ 2,715	₹ 3,642	₹ 5,376
r68	1/2"x1"x8"	₹ 3,750	₹ 4,716	₹ 6,876
r69	1/2"x1+1/4"x6"	₹ 4,017		₹ 8,226
r70	1/2"x1+1/4"x8"	₹ 5,379		₹ 10,770
r71	1/2"x1+1/2"x6"	₹ 4,647		₹ 9,645
r72	1/2"x1+1/2"x8"	₹ 6,234		₹ 12,654
r73	5/8"x3/4"x6"	₹ 2,673	₹ 3,054	₹ 5,862
r74	5/8"x3/4"x8"	₹ 3,564	₹ 4,107	₹ 7,701
r75	5/8"x1"x6"	₹ 4,362	₹ 4,914	₹ 8,349
r76	5/8"x1"x8"	₹ 5,751	₹ 6,471	₹ 11,118
r77	16x25x150	₹ 4,362	₹ 4,914	₹ 8,349
r78	16x25x200	₹ 5,751	₹ 6,471	₹ 11,118
r79	3/4"x1"x6"	₹ 4,425	₹ 5,130	₹ 8,874
r80	3/4"x1"x8"	₹ 5,883	₹ 6,840	₹ 11,976
r81	20x25x150	₹ 4,425	₹ 5,130	₹ 8,874
r82	20x25x200	₹ 5,883	₹ 6,840	₹ 11,976



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HSS Round Bits	PL56 (Price Per Piece in INR)			
SIZE	1X (M2, 0%Co)	2X (M35, 5%Co)	Sp (M42, 8%Co)	3X (T42, 10%Co)
2x75	₹ 102			
2x100	₹ 144			
2.5x75	₹ 87			
2.5x100	₹ 123			
3x75	₹ 87	₹ 180	₹ 228	₹ 342
3x100	₹ 120	₹ 228	₹ 315	₹ 495
1/8x3	₹ 96	₹ 180	₹ 228	₹ 342
1/8x4	₹ 132	₹ 228	₹ 315	₹ 495
3.5x75	₹ 96			
3.5x100	₹ 132			
5/32x3	₹ 96			
5/32x4	₹ 132			
4x75	₹ 96			
4x100	₹ 132			
4.5x75	₹ 120			
4.5x100	₹ 162			
3/16x3	₹ 120	₹ 174	₹ 228	₹ 342
3/16x4	₹ 162	₹ 228	₹ 312	₹ 492
3/16x6	₹ 276	₹ 378	₹ 462	₹ 711
5x75	₹ 120	₹ 174	₹ 228	₹ 342
5x100	₹ 162	₹ 228	₹ 312	₹ 492
5x150	₹ 276	₹ 378	₹ 462	₹ 711
5.5x75	₹ 138			
5.5x100	₹ 174			
5.5x150	₹ 279			
7/32x3	₹ 138			
7/32x4	₹ 174			
7/32x6	₹ 279			
6x75	₹ 168	₹ 225	₹ 282	₹ 378
6x100	₹ 210	₹ 294	₹ 378	₹ 495
6x150	₹ 312	₹ 426	₹ 552	₹ 750
6x200	₹ 420	₹ 585	₹ 873	₹ 1,071
1/4x3	₹ 168	₹ 225	₹ 282	₹ 378
1/4x4	₹ 210	₹ 294	₹ 378	₹ 495
1/4x6	₹ 312	₹ 426	₹ 552	₹ 750
1/4x8	₹ 420	₹ 585	₹ 873	₹ 1,071
6.5x75	₹ 180			
6.5x100	₹ 231			
6.5x150	₹ 333			
6.5x200	₹ 492			
7x75	₹ 207			
7x100	₹ 258			
7x150	₹ 408			
7x200	₹ 531			
7.5x75	₹ 219			
7.5x100	₹ 279			
7.5x150	₹ 420			
5/16x3	₹ 237	₹ 294	₹ 411	₹ 510
5/16x4	₹ 300	₹ 396	₹ 552	₹ 663
5/16x6	₹ 450	₹ 576	₹ 810	₹ 1,038
5/16x8	₹ 573	₹ 765	₹ 1,152	₹ 1,350
8x75	₹ 237	₹ 294	₹ 411	₹ 510
8x100	₹ 300	₹ 396	₹ 552	₹ 663
8x150	₹ 450	₹ 576	₹ 810	₹ 1,038
8x200	₹ 573	₹ 765	₹ 1,152	₹ 1,350
8.5x75	₹ 279			
8.5x100	₹ 387			
8.5x150	₹ 543			
9x75	₹ 279	₹ 360	₹ 477	₹ 603
9x100	₹ 387	₹ 486	₹ 636	₹ 798
9x150	₹ 543	₹ 735	₹ 927	₹ 1,230
9x200	₹ 750	₹ 975	₹ 1,314	₹ 1,614
9x250	₹ 945	₹ 1,329		₹ 2,136



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HSS Round Bits	PL56 (Price Per Piece in INR)			
SIZE	1X (M2, 0%Co)	2X (M35, 5%Co)	Sp (M42, 8%Co)	3X (T42, 10%Co)
9.5x75	₹ 279			
9.5x100	₹ 387			
9.5x150	₹ 543			
9.5x200	₹ 750			
3/8x3	₹ 279	₹ 360	₹ 477	₹ 636
3/8x4	₹ 387	₹ 486	₹ 636	₹ 843
3/8x6	₹ 543	₹ 735	₹ 927	₹ 1,290
3/8x8	₹ 750	₹ 975	₹ 1,314	₹ 1,716
3/8x10	₹ 945	₹ 1,329	₹ 1,908	₹ 2,286
10x75	₹ 321	₹ 396	₹ 495	₹ 636
10x100	₹ 438	₹ 495	₹ 660	₹ 843
10x150	₹ 618	₹ 756	₹ 1,017	₹ 1,290
10x200	₹ 828	₹ 1,005	₹ 1,398	₹ 1,716
10x250	₹ 1,119	₹ 1,416		₹ 2,286
11x75	₹ 396			
11x100	₹ 504			
11x150	₹ 750			
12x75	₹ 489	₹ 624	₹ 729	₹ 1,050
12x100	₹ 651	₹ 828	₹ 966	₹ 1,395
12x150	₹ 954	₹ 1,227	₹ 1,446	₹ 2,028
12x200	₹ 1,275	₹ 1,629	₹ 1,980	₹ 2,742
12x250	₹ 1,671	₹ 2,028		₹ 3,411
1/2x3	₹ 489	₹ 624	₹ 729	₹ 1,050
1/2x4	₹ 651	₹ 828	₹ 966	₹ 1,395
1/2x6	₹ 954	₹ 1,227	₹ 1,446	₹ 2,028
1/2x8	₹ 1,275	₹ 1,629	₹ 1,980	₹ 2,742
1/2x10	₹ 1,671	₹ 2,028	₹ 2,907	₹ 3,411
13x75	₹ 564			
13x100	₹ 714			
13x150	₹ 1,062			
14x75	₹ 642			
14x100	₹ 858			
14x150	₹ 1,266			
14x200	₹ 1,707			
15x100	₹ 990			
15x150	₹ 1,479			
5/8x4	₹ 1,023	₹ 1,206	₹ 1,650	₹ 2,319
5/8x6	₹ 1,530	₹ 1,788	₹ 2,592	₹ 3,390
5/8x8	₹ 2,040	₹ 2,427	₹ 3,411	₹ 4,488
16x100	₹ 1,023	₹ 1,206	₹ 1,650	₹ 2,319
16x150	₹ 1,530	₹ 1,788	₹ 2,592	₹ 3,390
16x200	₹ 2,040	₹ 2,427	₹ 3,411	₹ 4,488
17x100	₹ 1,494			
17x150	₹ 2,229			
18x100	₹ 1,494			
18x150	₹ 2,229			
19x100	₹ 1,494	₹ 1,869	₹ 2,592	₹ 3,012
19x150	₹ 2,229	₹ 2,799	₹ 3,726	₹ 4,419
19x200	₹ 2,958	₹ 3,717	₹ 4,962	₹ 5,841
3/4x4	₹ 1,494	₹ 1,869	₹ 2,592	₹ 3,012
3/4x6	₹ 2,229	₹ 2,799	₹ 3,726	₹ 4,419
3/4x8	₹ 2,958	₹ 3,717	₹ 4,962	₹ 5,841
20x100	₹ 1,611	₹ 1,920	₹ 2,592	₹ 3,342
20x150	₹ 2,400	₹ 2,868	₹ 3,822	₹ 4,878
20x200	₹ 3,183	₹ 3,822	₹ 5,067	₹ 6,489
22x100	₹ 2,097			
22x150	₹ 3,123			
7/8x4	₹ 2,097			
7/8x6	₹ 3,123			
7/8x8	₹ 4,146			
25x100	₹ 2,499	₹ 3,285	₹ 3,933	₹ 5,154
25x150	₹ 3,726	₹ 4,914	₹ 6,000	₹ 7,602
25x200	₹ 4,968	₹ 6,546	₹ 7,848	₹ 10,014
1x4	₹ 2,499	₹ 3,285	₹ 3,933	
1x6	₹ 3,726	₹ 4,914	₹ 6,000	₹ 7,602
1x8	₹ 4,968	₹ 6,546	₹ 7,848	₹ 10,014



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HSS Punches 1X	PL56 - 1X (M2, 0% Co) (Price Per Piece in INR)			
Body Dia (mm)	L=50MM	L=75MM	L=100MM	L=150MM
1	₹ 102	₹ 132	₹ 189	
1.5	₹ 96	₹ 120	₹ 180	
2	₹ 96	₹ 120	₹ 180	
2.5	₹ 108	₹ 132	₹ 180	
3	₹ 108	₹ 144	₹ 192	
3.5	₹ 120	₹ 168	₹ 204	
4	₹ 123	₹ 171	₹ 204	₹ 360
4.5	₹ 150	₹ 180	₹ 234	₹ 432
5	₹ 189	₹ 210	₹ 276	₹ 432
5.5	₹ 225	₹ 234	₹ 297	₹ 483
6	₹ 225	₹ 246	₹ 297	₹ 483
6.5	₹ 234	₹ 261	₹ 339	₹ 504
7	₹ 258	₹ 261	₹ 339	₹ 504
7.5	₹ 276	₹ 315	₹ 420	₹ 612
8	₹ 276	₹ 315	₹ 420	₹ 612
8.5	₹ 294	₹ 357	₹ 474	₹ 690
9	₹ 312	₹ 357	₹ 474	₹ 690
9.5	₹ 357	₹ 441	₹ 558	₹ 822
10	₹ 357	₹ 441	₹ 558	₹ 822
10.5	₹ 390	₹ 504	₹ 666	₹ 1,104
11	₹ 390	₹ 504	₹ 666	₹ 1,104
11.5	₹ 468	₹ 558	₹ 735	₹ 1,104
12	₹ 504	₹ 558	₹ 735	₹ 1,104
12.5	₹ 531	₹ 648	₹ 915	₹ 1,359
13	₹ 663	₹ 726	₹ 915	₹ 1,359
13.5	₹ 801	₹ 855	₹ 1,017	₹ 1,521
14	₹ 801	₹ 855	₹ 1,017	₹ 1,521
14.5	₹ 801	₹ 855	₹ 1,032	₹ 1,521
15	₹ 801	₹ 855	₹ 1,032	₹ 1,521
15.5			₹ 1,557	₹ 2,319
16			₹ 1,557	₹ 2,319
16.5			₹ 1,638	₹ 2,394
17			₹ 1,638	₹ 2,394
17.5			₹ 1,638	₹ 2,394
18			₹ 1,638	₹ 2,394
19			₹ 2,301	₹ 3,345
20			₹ 2,301	₹ 3,345
21			₹ 2,667	₹ 3,816
22			₹ 2,667	₹ 3,816
23			₹ 2,775	₹ 3,969
24			₹ 2,775	₹ 3,969
25			₹ 3,183	₹ 4,554

*Head Dia (H) = Body Dia (P) + 1mm
*OAL (L) is inclusive of the Head Length
*Head Length (T) = 5mm for Lengths >= 75mm
*Head Length(T) = 3mm for Lengths <=50mm
* Series: P101





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HSS End Mills as per IS 6353 - 1991				PL56 (Price Per Piece in INR)	
Flute Dia (mm)	Flute Length (mm)	Overall Length (mm)	Shank Dia (mm)	1X (M2, 0%Co)	2X (M35, 5%Co)
3	10	42	3	₹ 450	₹ 519
4	11	43	4	₹ 450	₹ 519
5	13	47	5	₹ 450	₹ 519
6	16	52	6	₹ 474	₹ 540
7	16	52	6	₹ 663	₹ 690
8	19	59	8	₹ 729	₹ 735
9	19	59	8	₹ 780	₹ 861
10	22	67	10	₹ 855	₹ 996
11	22	67	10	₹ 1,023	₹ 1,233
12	26	76	12	₹ 1,116	₹ 1,320
13	26	76	12	₹ 1,449	₹ 1,638
14	26	76	12	₹ 1,635	₹ 1,848
15	32	88	16	₹ 1,728	₹ 1,989
16	32	88	16	₹ 1,779	₹ 2,340
17	32	88	16	₹ 2,169	₹ 2,823
18	32	88	16	₹ 2,202	₹ 3,180
19	32	88	16	₹ 2,304	₹ 3,339
20	38	101	20	₹ 2,736	₹ 3,978
22	38	101	20	₹ 3,174	₹ 4,533
25	45	116	25	₹ 4,104	₹ 5,805



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HSS End Mills as per BS-122				PL56 (Price Per Piece in INR)	
Flute Dia (inch)	Flute Length (mm)	Overall Length (mm)	Shank Dia (mm)	1X (M2)	2X (M35)
1/8	3/8	1+7/8	1/4	₹ 450	₹ 519
5/32	3/8	1+7/8	1/4	₹ 450	₹ 519
3/16	1/2	2	1/4	₹ 450	₹ 519
7/32	1/2	2	1/4	₹ 474	₹ 561
1/4	5/8	2+1/8	1/4	₹ 519	₹ 540
5/16	3/4	2+1/2	3/8	₹ 675	₹ 996
3/8	7/8	2+5/8	3/8	₹ 846	₹ 861
7/16	7/8	2+5/8	1/2	₹ 1,023	₹ 1,233
1/2	1	2+3/4	1/2	₹ 1,116	₹ 1,320
9/16	1+1/8	2+7/8	1/2	₹ 1,635	₹ 1,848
5/8	1+1/4	3+1/4	5/8	₹ 1,779	₹ 2,340
11/16	1+3/8	3+3/8	5/8	₹ 2,202	₹ 3,180
3/4	1+1/2	3+1/2	5/8	₹ 2,304	₹ 3,339
13/16	1+5/8	3+5/8	3/4	₹ 2,634	₹ 3,978
7/8	1+5/8	3+5/8	3/4	₹ 2,799	₹ 4,533
1	1+3/4	3+3/4	3/4	₹ 3,618	₹ 5,805
1-1/8	1+7/8	4+1/8	1	₹ 4,308	₹ 6,951

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HSS Centre Drill as per BS 328				PL56 (Price Per Piece in INR)	
B.S. No.	Pilot Dia (inch)	Body Dia (inch)	OAL	1X (M2)	2X (M35)
BS1	3/64"	1/8"	1-1/2"	₹ 384	₹ 522
BS2	1/16"	3/16"	1-3/4"	₹ 384	₹ 522
BS3	3/32"	1/4"	2"	₹ 396	₹ 555
BS4	1/8"	5/16"	2-1/4"	₹ 594	₹ 798
BS5	3/16"	7/16"	2-1/2"	₹ 897	₹ 1,194
BS6	1/4"	5/8"	3"	₹ 1,980	₹ 2,451
BS7	5/16"	3/4"	3-1/2"	₹ 3,075	₹ 3,795

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HSS Centre Drill TYPE: A as per DIN 333				PL56 (Price Per Piece in INR)	
Pilot Dia (mm)	Body Dia (mm)	OAL Max. (mm)	OAL Min. (mm)	1X (M2)	2X (M35)
1.25	3.15	33.5	29.5	₹ 384	₹ 546
1.6	4	37.5	33.5	₹ 384	₹ 546
2	5	42	38	₹ 414	₹ 564
2.5	6.3	47	43	₹ 414	₹ 564
3.15	8	52	48	₹ 600	₹ 819
4	10	59	53	₹ 789	₹ 1,005
5	12.5	66	60	₹ 1,134	₹ 1,548
6.3	16	74	68	₹ 2,034	₹ 2,331
8	20	83	77	₹ 3,231	₹ 3,843
10	25	103	97	₹ 5,220	₹ 5,712

